



Material Safety Data Sheet

Copyright, 2012, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M™ Marine Adhesive / Sealant Fast Cure 4200 White; PN 05260, PN 06560
MANUFACTURER: 3M
DIVISION: Industrial Adhesives and Tapes Division
 Marine & Specialty Vehicle
ADDRESS: 3M Center, St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 10/05/12
Supersedes Date: 06/21/12

Document Group: 18-1496-1

Product Use:

Specific Use: Adhesive - Sealant
Intended Use: Sealant

SECTION 2: INGREDIENTS

Ingredient	C.A.S. No.	% by Wt
Phenol Alkylsulfonate (CAS 91082-17-6 in Europe)	70775-94-9	20 - 40
Urethane Polymer	51447-37-1	20 - 40
Poly(vinyl Chloride)	9002-86-2	20 - 30
Xylene	1330-20-7	1 - 10
Titanium Dioxide	13463-67-7	1 - 5
Hydrotreated Light Petroleum Distillates	64742-47-8	1 - 5
Calcium Oxide	1305-78-8	1 - 3
Ethylbenzene	100-41-4	0.1 - 2
p,p'-Methylenebis((Phenyl Isocyanate)	101-68-8	0.1 - 1
3-(Trimethoxysilyl)propyl Glycidyl Ether	2530-83-8	0.1 - 0.5
p-Toluenesulfonamide	70-55-3	0.1 - 0.5
2,6-di-tert-butyl-4-(octadecanoxycarbonyl)phenol	2082-79-3	0.1 - 0.5

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Paste

Odor, Color, Grade: White thixotropic paste, slight odor.

General Physical Form: Solid

Immediate health, physical, and environmental hazards: May cause allergic skin reaction. May cause allergic respiratory reaction. Contains a chemical or chemicals which can cause cancer. May cause target organ effects. Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Mild Eye Irritation: Signs/symptoms may include redness, pain, and tearing.

Vapors released during curing may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Dust created by cutting, grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, and itching.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

Prolonged or repeated exposure may cause:

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

May be absorbed following inhalation and cause target organ effects.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

Prolonged or repeated exposure may cause:

Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Kidney/Bladder Effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Class Description</u>	<u>Regulation</u>
Ethylbenzene	100-41-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Poly(vinyl Chloride)	9002-86-2	Cancer hazard	OSHA Carcinogens
Titanium Dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. If signs/symptoms develop, get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	>=750 °F
Flash Point	[Details: Not a flammable solid per testing.]
Flammable Limits(LEL)	Not Applicable
Flammable Limits(UEL)	Not Applicable

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: No unusual fire or explosion hazards are anticipated.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. Avoid contact with water.

6.2. Environmental precautions

Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Collect the resulting residue containing solution. Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

Clean-up methods

Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Collect as much of the spilled material as possible. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Avoid eye contact. Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Avoid skin contact. Avoid breathing of vapors. Avoid breathing of dust created by cutting, sanding, grinding or machining. For industrial or professional use only. Do not ingest. Keep out of the reach of children. The application of heat may generate levels of P,P'-METHYLENEBIS(PHENYL ISOCYANTE) in excess of the TLV.

7.2 STORAGE

Store away from acids. Store away from heat. Store out of direct sunlight. Keep container tightly closed. Store away from areas where product may come into contact with food or pharmaceuticals.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use in an enclosed process area is recommended. Provide appropriate local exhaust for cutting, grinding, sanding or machining. Do not use in a confined area or areas with little or no air movement. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control dust, fume, or airborne particles. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact.

The following eye protection(s) are recommended: Safety Glasses with side shields
Indirect Vented Goggles

8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Nitrile Rubber

Polyvinyl Alcohol (PVA)

8.2.3 Respiratory Protection

Avoid breathing of vapors. Avoid breathing of dust created by cutting, sanding, grinding or machining. An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
 Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
3-(Trimethoxysilyl)propyl Glycidyl Ether	CMRG	TWA	5 ppm	
Calcium Oxide	ACGIH	TWA	2 mg/m3	
Calcium Oxide	OSHA	TWA	5 mg/m3	
Ethylbenzene	ACGIH	TWA	20 ppm	
Ethylbenzene	CMRG	TWA	25 ppm	
Ethylbenzene	CMRG	STEL	75 ppm	
Ethylbenzene	OSHA	TWA	435 mg/m3	
FREE ISOCYANATES	Manufacturer determined	TWA	0.005 ppm	
FREE ISOCYANATES	Manufacturer determined	STEL	0.02 ppm	
2,6-di-tert-butyl-4-(octadecanoxycarbonyl)phenol	CMRG	TWA	10 mg/m3	
Hydrotreated Light Petroleum Distillates	CMRG	TWA	300 ppm	
p,p'-Methylenebis((Phenyl Isocyanate)	ACGIH	TWA	0.005 ppm	
p,p'-Methylenebis((Phenyl Isocyanate)	OSHA	CEIL	0.2 mg/m3	
PETROLEUM DISTILLATES	OSHA	TWA	2000 mg/m3	
Poly(vinyl Chloride)	ACGIH	TWA, respirable fraction	1 mg/m3	
Poly(vinyl Chloride)	OSHA	TWA, as vinyl chloride monomer	1 ppm	Skin Notation*; 29 CFR 1910.1017
Poly(vinyl Chloride)	OSHA	STEL, as vinyl chloride monomer	5 ppm	Skin Notation*; 29 CFR 1910.1017
Titanium Dioxide	ACGIH	TWA	10 mg/m3	
Titanium Dioxide	CMRG	TWA, as respirable dust	5 mg/m3	
Titanium Dioxide	OSHA	TWA, as total dust	15 mg/m3	
Xylene	ACGIH	TWA	100 ppm	
Xylene	ACGIH	STEL	150 ppm	
Xylene	CMRG	TWA	50 ppm	
Xylene	CMRG	STEL	75 ppm	
Xylene	OSHA	TWA	435 mg/m3	

* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline

OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	Paste
Odor, Color, Grade:	White thixotropic paste, slight odor.
General Physical Form:	Solid
Autoignition temperature	>=750 °F
Flash Point	[Details: Not a flammable solid per testing.]
Flammable Limits(LEL)	Not Applicable
Flammable Limits(UEL)	Not Applicable
Boiling Point	Not Applicable
Density	1.18 g/ml
Vapor Density	No Data Available
Vapor Pressure	No Data Available
Specific Gravity	1.18 [Details: Water = 1]
pH	Not Applicable
Melting point	No Data Available
Solubility in Water	Nil
Evaporation rate	Not Applicable
Hazardous Air Pollutants	5 - 9 % weight [Test Method: Calculated]
Volatile Organic Compounds	32 g/l [Test Method: tested per EPA method 24] [Details: EU VOC content]
Kow - Oct/Water partition coef	No Data Available
Percent volatile	< 8 % weight
VOC Less H2O & Exempt Solvents	32 g/l [Test Method: tested per EPA method 24]
Viscosity	No Data Available

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:

10.1 Conditions to avoid

None known

10.2 Materials to avoid

Water

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Cyanide	During Combustion
Oxides of Nitrogen	During Combustion
Oxides of Sulfur	During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Cure (harden, set, or react) the product according to product instructions.

Dispose of completely cured (or polymerized) wastes in a sanitary landfill.

As a disposal alternative, incinerate uncured product in an industrial or commercial incinerator in the presence of a combustible material.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

60-9801-0569-0, 60-9801-0573-2, 62-5219-5235-8, 62-5579-0331-7, 62-5579-5231-4, 70-0064-1002-4

Not regulated per U.S. DOT, IATA or IMO.

*These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M transportation classifications are based on product formulation, packaging, 3M policies and 3M understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and **not the packaging, labeling, or marking requirements**. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.*

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Xylene	1330-20-7	1 - 10
Ethylbenzene	100-41-4	0.1 - 2

STATE REGULATIONS

Contact 3M for more information.

CALIFORNIA PROPOSITION 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Classification</u>
Ethylbenzene	100-41-4	**Carcinogen
Titanium Dioxide	13463-67-7	**Carcinogen

** WARNING: contains a chemical which can cause cancer.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS. Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 Flammability: 1 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:

Section 7: Handling information was modified.

Section 7: Storage information was modified.

Section 8: Engineering controls information was modified.

Section 8: Respiratory protection - recommended respirators was modified.

Section 15: Inventories information was modified.

Section 8: Respiratory protection - recommended respirators guide was modified.

Section 14: ID Number(s) Template 1 was modified.

Section 15: California proposition 65 ingredient information was modified.

Section 6: Personal precautions information was modified.

Section 6: Environmental procedures information was modified.

Section 8: Respiratory protection - recommended respirators punctuation was deleted.

DISCLAIMER: The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the MSDS available directly from 3M

3M USA MSDSs are available at www.3M.com